



HPV1 SERIES

HYDRAULIC PILOT CONTROL

TECHNICAL CATALOGUE



HYDRAULIC PILOT CONTROL

HPV1C Pilot Control Valves are well established products within the HANSA TMP range.

The pilot valve, with its single lever dual axis control, is supported by an extensive range of characteristics and handle options which make it suitable for a wide range of both mobile and industrial applications.

Our engineers can offer special support to optimise this product to suit your application.

BENEFITS

- Compact and lightweight
- All ports on bottom face for easy installation
- Suitable for armrest of console mounting
- · Compatible with a wide range of application
- Operator is protected from high temperature components
- Low hysteresis and high accuracy
- Wide range of electrical options in both standard and ergonomic multifunctional handles
- · Handily lever control with no effort

HPV SERIES - MODEL CODING

HANSA TMP reserves the right to update the information and data contained in this catalogue at any time without notice



Example: HYDRAULIC PILOT VALVE SERIES 1, MODEL TYPE CO1, MFE HANDLE, METERING CURVES 015, SQUARE GAITER, RETURN SPRING 0, MFE HANDLE N. 13383: **HPV1-C01-E-015-S-0-13383**

HYDRAULIC PILOT CONTROLS HPV1 Series - TECHNICAL DATA



WITH ROUND GAITER



45°

45°



WITH SQUARE GAITER



A= 75mm for 1/4" BSP PORTS A= 82mm for 9/16"-18 SAE6 PORTS



TECHNICAL FEATURES

Service ports: Maximum inlet pressure: Maximum back pressure: Supply flow range: Maximum hysterisis: Fluid: Contamination class: Fluid temperature range: P, T, U1, U2, U3, U4; 1/4" BSP Port P - 50 bar Port T - 3 bar From 5 up to 20 litres/min +/- 0.5 bar Mineral Oils ISO, M and HV 20/18/15 ISO 4406/1999 from -20° to +80° C

HYDRAULIC CIRCUIT DIAGRAM



SHUTTLE BLOCK

BVR4 Shuttle Block.



INSTALLATION DRAWING



HYDRAULIC CIRCUIT DIAGRAM BVR





HANSA-TMP S.r.l. Via M. L. King, 6 – 41122 Modena (ITALY) Tel.: +39 059 415 711 Fax: +39 059 415 730 E-mail: hansatmp@hansatmp.it Website: www.hansatmp.it Certified Company ISO 9001:2015 – ISO 14001:2015



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HPV2 SERIES

HYDRAULIC PILOT CONTROL

TECHNICAL CATALOGUE

HYDRAULIC PILOT CONTROL

HPV2 Pilot Control Valves are part of the extensive range of HANSA TMP products.

This product has a new design meant to provide a comfortable and fine control for mobile and industrial machines. The pilot valve, with its single lever dual axis control, is supported by an extensive range of characteristics and handle options which make it suitable for a wide range of both mobile and industrial applications.

Our engineers can offer special support to optimise this product to suit your application.

BENEFITS

- · Compact and lightweight body
- Low effort control and smooth movements
- Rugged construction for long operating life
- · Spare parts available upon request
- · Suitable for armrest of control mounting
- Compatible with a wide range of products
- Low hysteresis, high accuracy, pressure control curves
- Wide range of electrical options in multi-functional ergonomic handles

HPV2 SERIES - MODEL CODING

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HPV2 = Hydraulic Pilot Valve Series 2

Example: HYDRAULIC PILOT VALVE SERIES 2, MODEL TYPE C01, RETURN SPRING CONFIGURATION, MFE HANDLE, METERING CURVE N.015, SQUARE GAITER, RETURN SPRING 0, MFE HANDLE N. 11163: **HPV2-C01-E015-S-0-11163**

HYDRAULIC PILOT CONTROLS HPV2 Series - TECHNICAL DATA





INSTALLATION DRAWING





Configuration	Approx Net Weight	Handle Height (H)
Only Body & Gaiter	1.4 Kg	-
With S Handle	1.7 Kg	131 mm
With MFE2 Handle	1.8 Kg	153 mm
With MFE Handle	1.7 Kg	154 mm
With EXM Handle	1.6 Kg	137 mm

FOOTPRINT



*** All handles can be fully customized to fit customer application. See Handles catalogue for more details.

HYDRAULIC PILOT CONTROLS HPV2 Series - TECHNICAL DATA

TECHNICAL FEATURES

Service Ports:	P, T, U1, U3, U4, 1/4BSP or 9/16 UNF
Maximum inlet pressure:	Port P - 50 bar
Maximum back pressure:	Port T - 3 bar
Supply flow range:	From 5 up to 15 l/min
Maximum Hysteresis:	+/- 0.5 bar
Fluid:	Mineral Oils ISO, HM and HV
Contamination class:	20/18/15 ISO 4406:1999
Fluid temperature range:	From -20° to 80° C

HYDRAULICS CIRCUIT DIAGRAM



APPLICATIONS

- Excavator and Mini-excavators
- Crane
- Forestry Machines
- Access platforms
- Container Handlers
- Tracked Machines
- Skid steer loader
- Forklift trucks

SPARE PARTS

POS	Description	Part Number
1	Gaiter	P9634000353
2	Operating Disc	P9734000053
3	Kit Plunger	G9734000003 (for curve with step) G9734000013 (for curve no step)
4	Kit guide-seals	G9734000023 (with o-ring and seal)
5	Kit Metering Curve	G97349YXXX3 (Y=return spring type; XXX=ID curve number) ¹

¹ See Page 1 for Spring type, see page 4 for ID curve number

HANSA TMP

METERING CURVES WITH STEP ²



PRE	SSURE	STROKE			
()	(Bar)		mm)	ID CURVE	
Α	В	С	D		
2.9	15.1	1	7,5	CR2-078	
3.0	10.2	1	7,5	CR2-051	
3.0	20,5	1	7,5	CR2-121	
3.5	17.5	1	7,5	CR2-062	
4.0	16.6	1	7,5	CR2-201	
4.5	17.2	1	7,5	CR2-117	
4.5	27.2	1	7,5	CR2-108	
4.8	19.7	1	7,5	CR2-018	
5.0	16.0	1	7,5	CR2-026	
5.0	25.0	1	7,5	CR2-109	
5.4	22.8	1	7,5	CR2-015	
5.5	25.5	1	7,5	CR2-139	
5.8	23.5	1	7,5	CR2-082	
6.8	15.2	1	7,5	CR2-100	
7.0	21.4	1	7,5	CR2-081	

METERING CURVES WITHOUT STEP ²



PRE	SSURE	STROKE				
(E	Bar)	(mm)		(mm)		ID CURVE
Α	В	С	D			
2.3	14.5	1	8	CR2-060		
3.1	43.5	1	8	CR2-206		
3.2	27.4	1	8	CR2-068		
3.6	19.2	1	8	CR2-096		
4.8	20.5	1	8	CR2-203		
5.0	18.8	1	8	CR2-079		
5.2	23.2	1	8	CR2-074		
5.4	24.4	1	8	CR2-036		
5.5	27.0	1	8	CR2-075		
5.9	30.1	1	8	CR2-133		
6.9	29.7	1	8	CR2-001		
9	27.5	1	8	CR2-039		
9.1	28	1	8	CR2-003		

 $^{\rm 2}$ Tolerance on pressure settings \pm 0.5 bar. Other metering curves available upon request.



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TECHNICAL CATALOGUE

ELECTRIC REMOTE CONTROLS Handles - INTRODUCTION

HANDLES

The HANSA TMP handles are available for fitting either to HANSA TMP pilot valves or other types of devices. The handles can also be used as stand alone device in many applications.

The selected materials suit both indoor or outdoor environments and are reliable, strong and suitable for heavy duty applications.

Wide range of knobs and straight lever are available with different options, integrating switches and push buttons. Ergonomical MFE, EXM, and MFE2 handles offer multifunction and bespoke solutions for the most demanding applications; they can be equipped with a wide range of controls: rocker switch, proportional roller, minijoystick, latched or momentary push buttons, toggle switch, four way switch etc.

The ergonomic handles are available for both left and right operation selecting the proper tilting option.

MFE2 Handle is ready for standalone applications, integrating a specific electronic board.

Different circuit arrangements can be accomodated within the handle and the wiring can be designed as per customer's speciications.

Our engineers can offer special support to meet customer's requirements.

BENEFITS

- Many configurations available for knobs and straight handles suitable for both single and dual axis control
- Extensive range of electrical switch and button options
- All handles suitable to both HANSA TMP and other manufacturers equipments
- · Spare parts available for maintenance
- Configurable for right and left hand operation
- · Suitable to many environmental conditions
- High durability, low maintenance
- Standard safety switch or capacitive safety function available also to match redundancy requirements and different output currents ratings

KNOB AND STRAIGHT - MODEL CODING

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K- KNOB SERIES

S- STRAIGHT SERIES

КВ	= Duroplast knob	SA	= Handle without electric switch
КС	= Technopolymer knob	SD	= Handle with electric switch
KD	 Duroplast knob with switch 	SS	 Handles with electric switch to close and safety button
КК	= Duroplast knob with rubber cap	SX	 Handle with electric switch to close
КР	 Duroplast spherical knob 	SY	 Handle with electric switch dual rocker type
KW	 Duroplast knob with switch 	SZ	 Handle with 2 or 3 positions latched rocker

ELECTRIC REMOTE CONTROLS Handles - KNOB SERIES

KB - DUROPLAST KNOB





KC - TECHNOPOLYMER KNOB





KP - DUROPLAST SPHERICAL KNOB

KD - DUROPLAST KNOB WITH SWITCH





Protection: IP64 Rating current: 5A@28VDC resistive load Electrical life: 25,000 cycles Mechanical life: 10⁶ cycles

Wiring Diagram

For installation dimensions see Knob KB

KW - DUROPLAST KNOB WITH SWITCH





KK - DUROPLAST KNOB WITH RUBBER CAP





Protection: Rating current: 6A@250VAC Mechanical life: 10^7 cycles

IP54



Wiring Diagram

For installation dimensions see Knob KK

ELECTRIC REMOTE CONTROLS Handles - STRAIGHT SERIES

SA - WITHOUT SWITCH





SX - WITH ONE SWITCH ON THE TOP



SS - WITH ONE SWITCH ON THE TOP WITH SAFETY CAGE



SY - WITH ONE MOMENTARY 3 POSITION ROCKER



SZ3 - WITH 3 LATCHED Pos. | SZ2 - WITH 2 LATCHED Pos.



SD - WITH ONE SWITCH ON THE TOP AND ONE ON THE SIDE



MFE - MODEL CODING



Example: MULTIFUNCTION ERGONOMIC HANDLE, PUSH BUTTON C, POS.1 BLUE BUTTON, POS.4 RED BUTTON, WITHOUT SAFETY TRIGGER, STANDARD TERMINALS, SQUARE BOOT, TILTED 15° FORWARD: **MFE-C-1BXXRXX-X0S1**

ELECTRIC REMOTE CONTROLS Handles - MFE BUTTONS

A - PLASTIC PUSH BUTTON

Protection: Rating currents: Input voltage range: Electrical life: Mechanical life: IP40 5A@30VDC resistive load 30 VDC 10⁴ cycles 2x10⁶ cycles





C - ISOLATED PUSH BUTTON

Protection: Rating currents: Electrical life: Mechanical life: IP64 5A@28VDC resistive load 25x10³ cycles 10⁶ cycles





E - SEALED SEARVICEABLE PUSH BUTTON

Protection: Rating currents: Input voltage range: Electrical life: Mechanical life: IP40 5A@30VDC resistive load 30 VDC 10^4 cycles $2x10^6$ cycles





T - SAFETY TRIGGER

Protection: Rating currents: Input voltage range: Electrical life: Mechanical life: IP40 5A@30VDC resistive load 30 VDC 10⁴ cycles 2x10⁶ cycles





TCAP - CAPACITIVE SAFETY TRIGGER

Protection: Rating currents: Input voltage range: Electrical life: IP65 / IP54 for redundant version 100mA/ up to 3A for redundant version 10-30 VDC 3x10⁶ cycles



ELECTRIC REMOTE CONTROLS Handles - MFE SWITCHES

S - TYPE

Protection:IP68SRating currents:16A@28VDC
resistive loadMechanical life: 10^5 cyclesElectrical life: $25x10^3$ cycles



VERTICAL MOUNTED



S1B: IP68S 3 positions momentary rocker switch **S2B**: IP68S 3 positions latched rocker switch

S5B: IP68S 2 positions latched rocker switches **S3B**: IP68S 3 positions latched and momentary rockers

HORIZONTAL MOUNTED



S1A: IP68S 3 position momentary rocker switch **S2A**: IP68S 3 position latched rocker switch

S5A: IP68S 2 positions latched rocker switches **S3A**: IP68S 3 positions latched and momentary rockers



TWO VERTICAL MOUNTED

S4A: IP68S 3 position momentary rocker switch **S4B**: IP68S 3 position latched rocker switch

S5E: IP68S 2 positions latched rocker switches **S3E**: IP68S 3 positions latched and momentary rockers

VERTICAL MOUNTED LEFT OFFSET



S1C: IP68S 3 position momentary rocker switch **S2C**: IP68S 3 position latched rocker switch

S5C: IP68S 2 positions latched rocker switches **S3C**: IP68S 3 positions latched and momentary rockers

VERTICAL MOUNTED RIGHT OFFSET



S1D: IP68S 3 position momentary rocker switch **S2D**: IP68S 3 position latched rocker switch

S5D: IP68S 2 positions latched rocker switches **S3D**: IP68S 3 positions latched and momentary rocker

ELECTRIC REMOTE CONTROLS Handles - TECHNICAL DATA

D - 4 WAY ON-OFF SWITCH

IP68S Protection: Rating current: 1A@28VDC inductive Electrical life: 10^⁵ Cycles

DLDRDB - 3 SWITCHES



DL - 1 SWITCH LEFT



RP - PROPORTIONAL ROLLER

Supply voltage: 5 VDC IP68S Sealing: Output signal: 0,5-4,5 VDC with 2,5V in neutral position Mechanical life: 3x10⁶ Cycles





DRDB - 2 SWITCHES RIGHT



DB - 1 SWITCH CENTER





DLDR - 2 SWITCHES TOP

DR - 1 SWITCH RIGHT







2RP - TWO CENTERED







RPD - ONE RIGHT OFFSET



ELECTRIC REMOTE CONTROLS Handles - TECHNICAL DATA

MFE



R - ROUND PROTECTION BOOT



S - SQUARE PROTECTION BOOT







ELECTRIC REMOTE CONTROLS Handles - TECHNICAL DATA

0 - STANDARD STRAIGHT



1 - TILTED 15° FORWARD



4 - COMBINED TILTED FRW & RIGHT

LH Handle



Ø 16

3 - TILTED 15° LEFT





5 - COMBINED TILTED FRW & LEFT

6 - WITH SPHERICAL JOINT

M 10



7 - TILTED 15° BACKWARD



2 - TILTED 15° RIGHT

LH Handle



MFE2 - MODEL CODING



MFE2 =

Multifunction Ergonomic Handle 2

= Assigned color

Example: MULTIFUNCTION ERGONOMIC HANDLE 2, POS 1 BLUE BUTTON, POS 4 GREEN LATCHED BUTTON WITH LED, POS 5 RED PUSH BUTTON, POS 8 FOUR WAY SWITCH, POS E PROPORTIONAL ROLLER WITHOUT LEVER, STANDARD SAFETY TRIGGER, FLYING LEADS: MFE2-1B4G5R8D-ERP-T-0

** For special configuration, please contact HANSA TMP

ELECTRIC REMOTE CONTROLS Handles - MFE2 CONTROLS

PUSH BUTTON TYPE C

Protection: Rating currents: Electrical life: Mechanical life: IP64 5A@28VDC resistive load 25,000 cycles 10° cycles

PROPORTIONAL ROLLER

Supply voltage: Sealing: Output signal: Mechanical life: 5 VDC IP68S 0,5-4,5 VDC with 2,5V in neutral position $3 \times 10^{\circ}$ cycles

ROCKER SWITCH

Sealing: Rating currents: Mechanical life: Electrical life: IP68S 16A@28VDC resistive load 10[°] cycles 25x10[°] cycles

FOUR WAYS SWITCH

Protection: Rating currents: Electrical life: IP68S 1A@28VDC inductive 10[°] cycles

SIGNALING LED

Color available:White, Red, Yellow, Green, BlueSupply voltage:12 or 24 VDCMounted:On panel with support

FOUR WAY PROPORTIONAL MINI-JOYSTICK

Protection: Supply voltage: Output voltage: Mechanical life: IP68S 5 VDC 0.5-4.5 V with 2.5 V in neutral, for each axis $10^{\circ}\mbox{ cycles}$













Note: Other controls available on request.

ELECTRIC REMOTE CONTROLS Handles - MFE2 CONFIGURATIONS



In case standard safety trigger is required, push buttons in position n.14, 15, 17, 18 cannot be added.

POSITIONS FOR CONTROLS

Standard positions for rocker and proportional roller, vertical mounted

Standard positions for rocker and proportional roller, horizontal mounted





0 - STANDARD STRAIGHT



S2 - TILTED 15° RIGHT







S3 - TILTED 15° LEFT

RH Handle



EXM - MODEL CODING



Example: EXCAVATOR MULTIFUNCTION HANDLE, PUSH BUTTON C, POS.1 BLUE BUTTON, POS.4 GREEN BUTTON, STRANDARD TERMI-NAL, SQUARE BOOT, STANDARD STRAIGHT: **EXM-C-BXXG-SO**



Buttons Position

ELECTRIC REMOTE CONTROLS Handles - EXM PUSH BUTTONS AND CONTROLS

A - PLASTIC PUSH BUTTON

Protection: Rating currents: Input voltage range: Electrical life: Mechanical life:

IP40 5A@30VDC resistive load 30 VDC 10^⁴ cycles 2x10⁶ cycles





C - ISOLATED PUSH BUTTON

Protection: Rating currents: Electrical life: Mechanical life:

IP64 5A@28VDC resistive load 25,000 cycles 10° cycles





E - SEALED SERVICEABLE PUSH BUTTON

Protection: Rating currents: Input voltage range: Electrical life: Mechanical life:

Sealing:

Mechanical life:

Electrical life:

IP40 5A@30VDC resistive load 30 VDC 10^⁴ cycles $2x10^{\circ}$ cycles

S TYPE - WATERPROOF ROCKER SWITCH

IP68S

resistive load

25x10³ cycles

10[°] cycles

Rating currents: 16A@28VDC



VERTICAL MOUNTED



S1B: IP68S 3 positions momentary rocker switch S2B: IP68S 3 positions latched rocker switch

S5B: IP68S 3 positions latched rocker switch

HORIZONTAL MOUNTED



S1A: IP68S 3 positions momentary rocker switch S2A: IP68S 3 positions latched rocker switch

S5A: IP68S 2 positions latched rocker switch S3B: IP68S 3 positions latched and momentary rocker S3A: IP68S 3 positions latched and momentary rocker

HORIZONTAL WITH TYPE C



PROPORTIONAL ROLLER

Supply voltage: 5VDC Sealing: Output signal:

IP68S 0,4-4,5 VDC with 2,5V in neutral position Mechanical life: 3x10⁶ cycles



VERTICAL MOUNTED



ELECTRIC REMOTE CONTROLS Handles - EXM TILTED OPTIONS

0 - STANDARD STRAIGHT



2 - TILTED 15° RIGHT



1 - TILTED 15° FORWARD

3 - TILTED 15° LEFT

180



15°



M 10

RH Handle



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